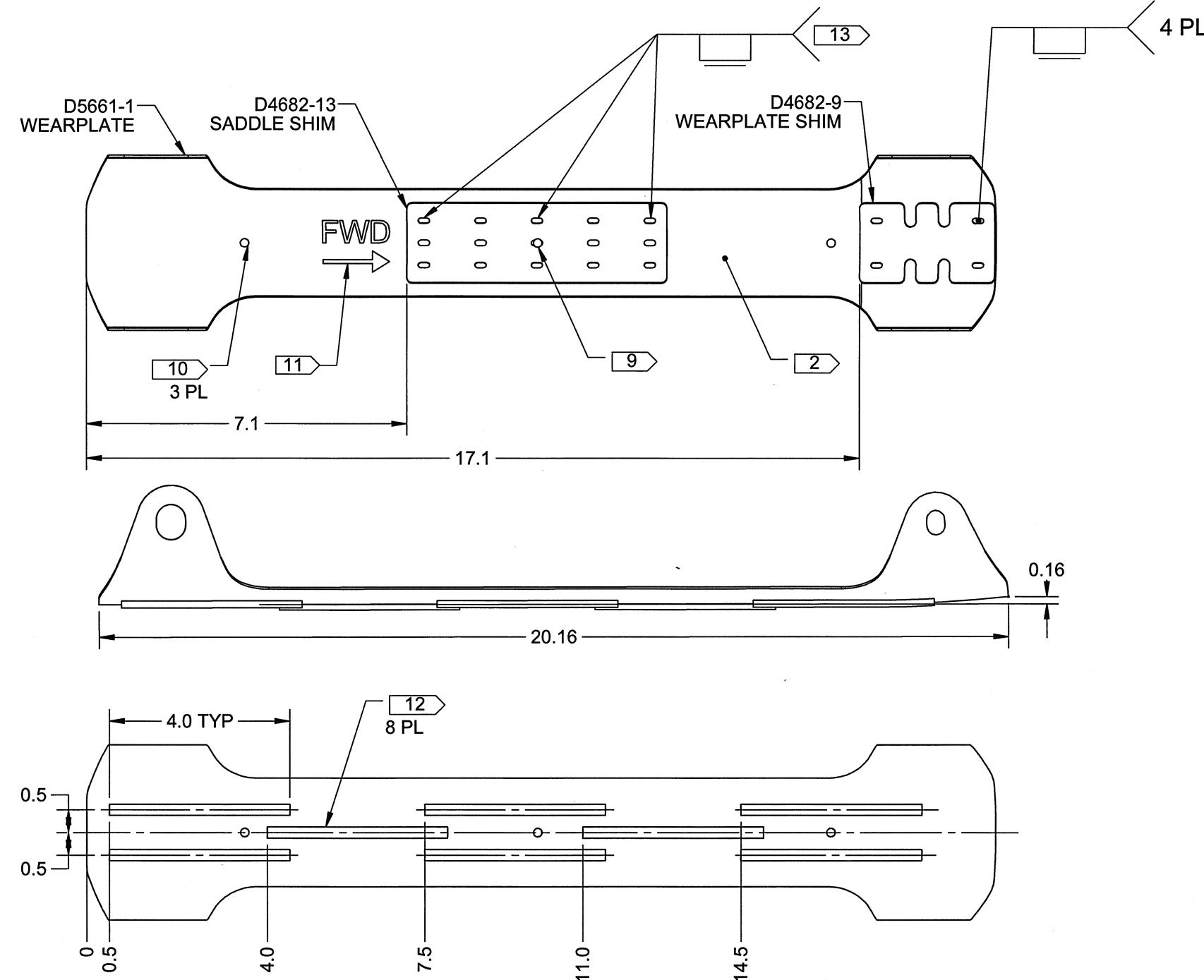
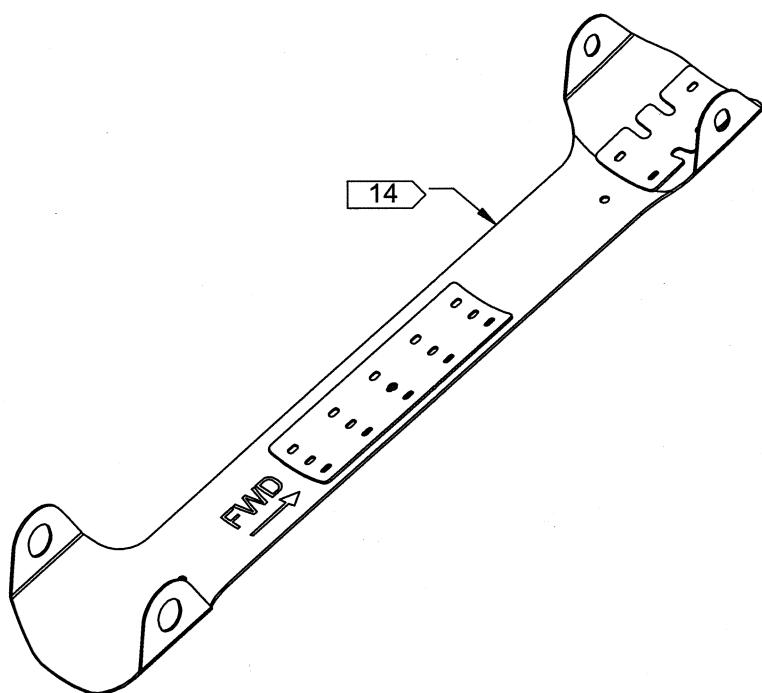


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QTY -041	P/N	DESCRIPTION
X	D5661-041	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D4682-13	SADDLE SHIM
1	D5661-1	WEARPLATE
A/R	8259/2059B	HARDCOAT WELD



D5661-041 WEARPLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK PER QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.43 lbs
- 8) WELDING: PER QSI 004
- 9) TRANSFER DRILL ϕ 0.188 DRAIN HOLE FROM WEARPLATE THRU SHIM
- 10) OPEN UP DRAIN HOLE IF NECESSARY TO ϕ 0.188 AFTER APPLYING TEXTURED COATING
- 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
- 12) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 13) MINIMUM 7 WELDS DISTRIBUTED ACROSS SHIM AND MINIMUM 1 WELD PER INDICATED COLUMN
- 14) WEARPLATE FORM AND LUG POSITION PER DT 10527

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2019 SEP 10 No
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A	NEW ISSUE	ZF	18.11.22
REV.	DESCRIPTION		BY DATE
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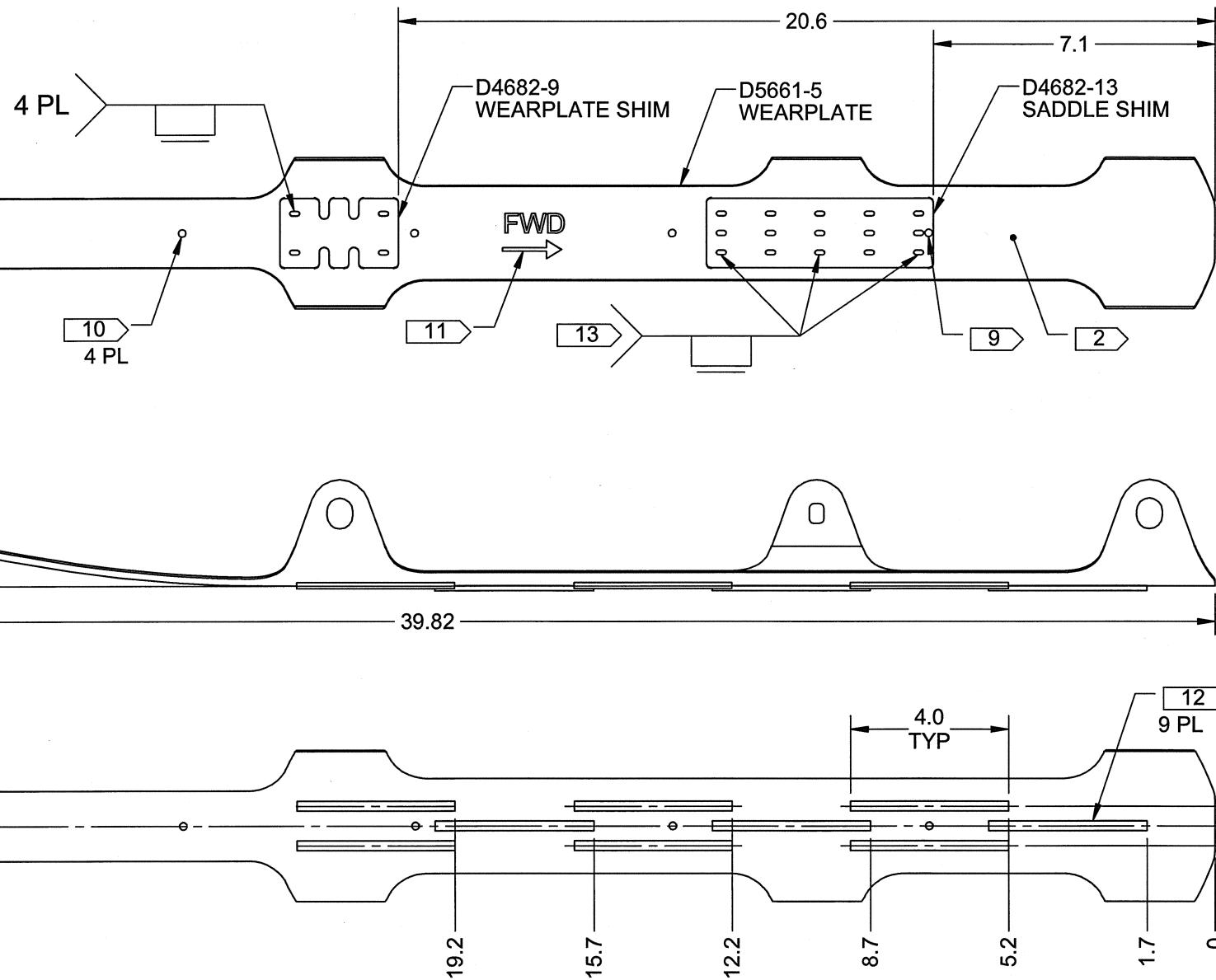
DRAWING NO. D5661 REV. A
SHEET 1 OF 6

TITLE WEARPLATE ASSY
SCALE NTS

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QTY -045	P/N	DESCRIPTION
X	D5661-045	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D4682-13	SADDLE SHIM
1	D5661-5	WEARPLATE
A/R	8259/2059B	HARDCOAT WELD



D5661-045 WEARPLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK PER QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 2.28 lbs
- 8) WELDING: PER QSI 004
- 9) TRANSFER DRILL ϕ 0.188 DRAIN HOLE FROM WEARPLATE THRU SHIM
- 10) OPEN UP DRAIN HOLE IF NECESSARY TO ϕ 0.188 AFTER APPLYING TEXTURED COATING
- 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
- 12) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 13) MINIMUM 7 WELDS DISTRIBUTED ACROSS SHIM AND MINIMUM 1 WELD PER INDICATED COLUMN
- 14) WEARPLATE FORM AND LUG POSITION PER DT 10527

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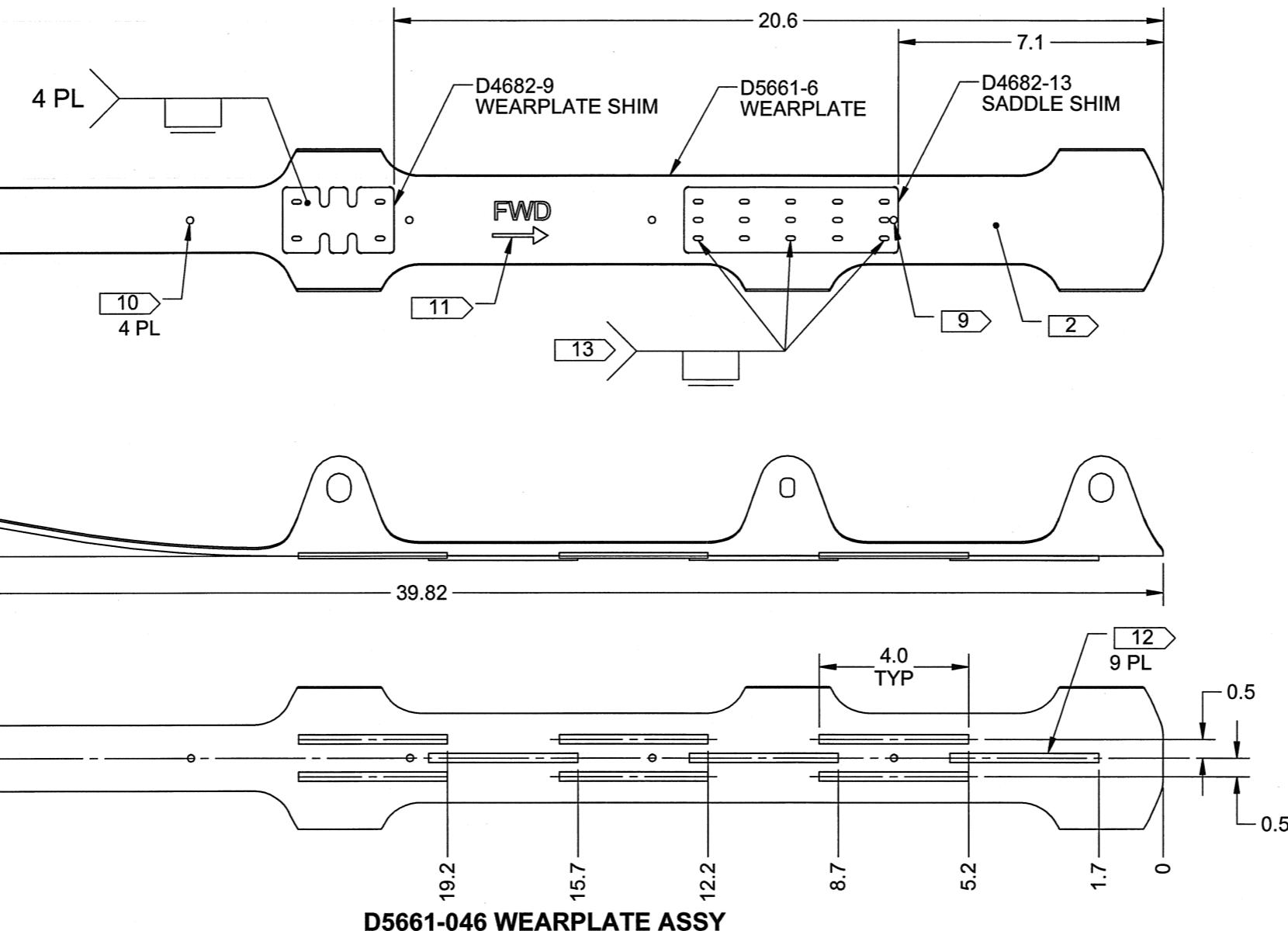
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QTY -046	P/N	DESCRIPTION
X	D5661-046	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D4682-13	SADDLE SHIM
1	D5661-6	WEARPLATE
A/R	8259/2059B	HARDCOAT WELD



D5661-046 WEARPLATE ASSY

NOTES:

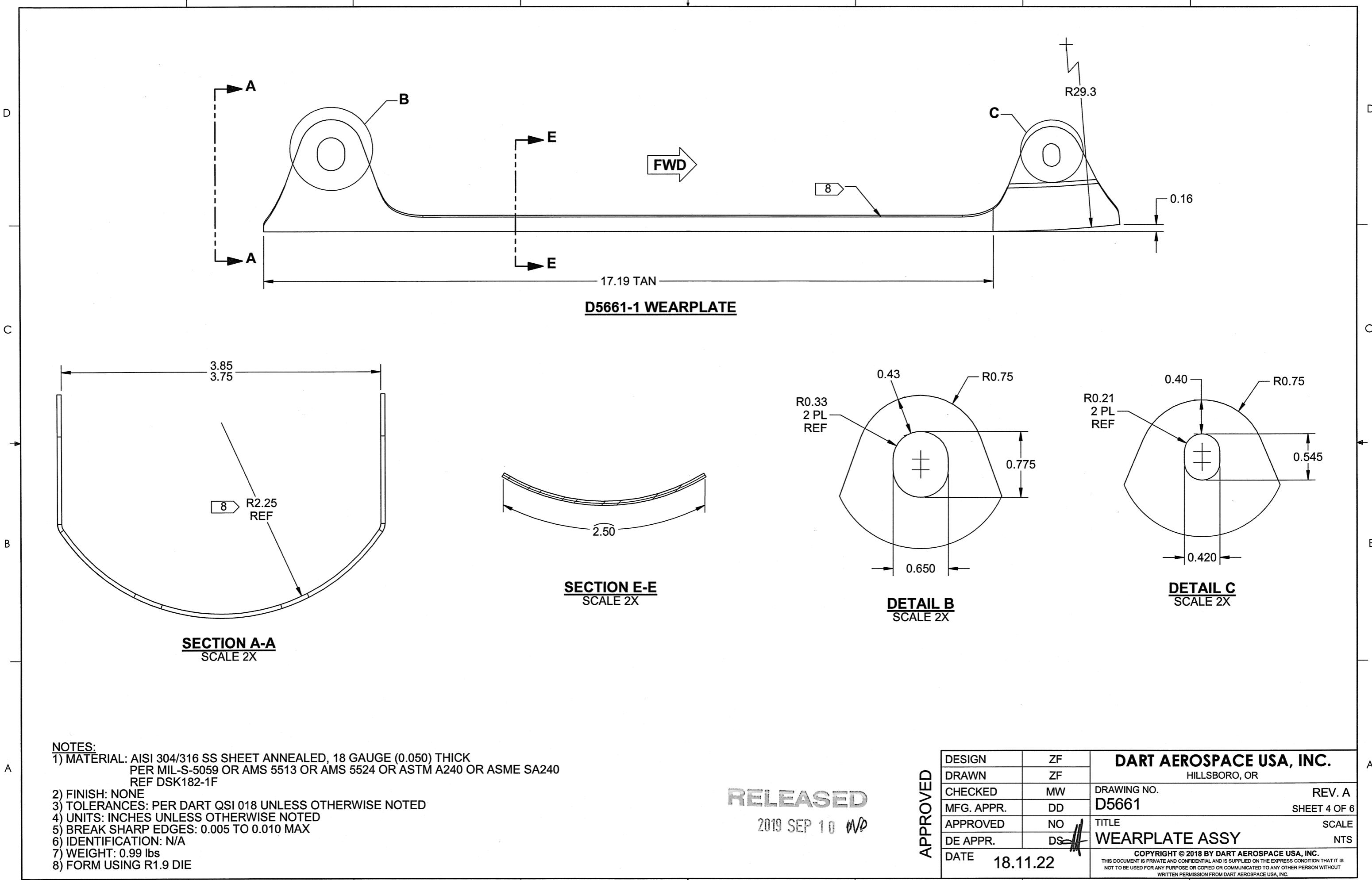
- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK PER QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 2.28 lbs
- 8) WELDING: PER QSI 004
- 9) TRANSFER DRILL ϕ 0.188 DRAIN HOLE FROM WEARPLATE THRU SHIM
- 10) OPEN UP DRAIN HOLE IF NECESSARY TO ϕ 0.188 AFTER APPLYING TEXTURED COATING
- 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
- 12) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 13) MINIMUM 7 WELDS DISTRIBUTED ACROSS SHIM AND MINIMUM 1 WELD PER INDICATED COLUMN
- 14) WEARPLATE FORM AND LUG POSITION PER DT 10527

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2019 SEP 10 NO

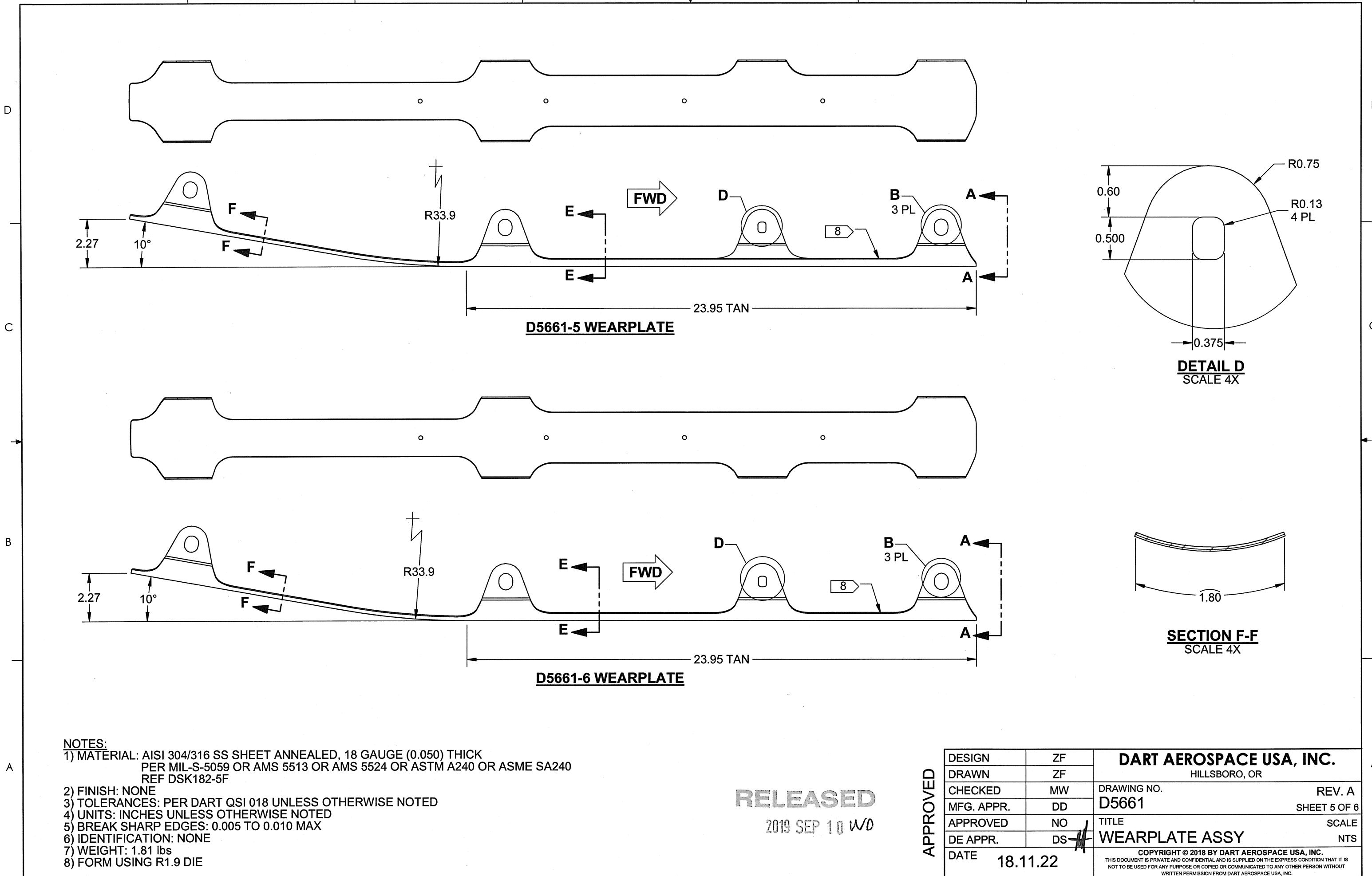
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D5661	SHEET 3 OF 6	
TITLE	SCALE	
WEARPLATE ASSY	NTS	
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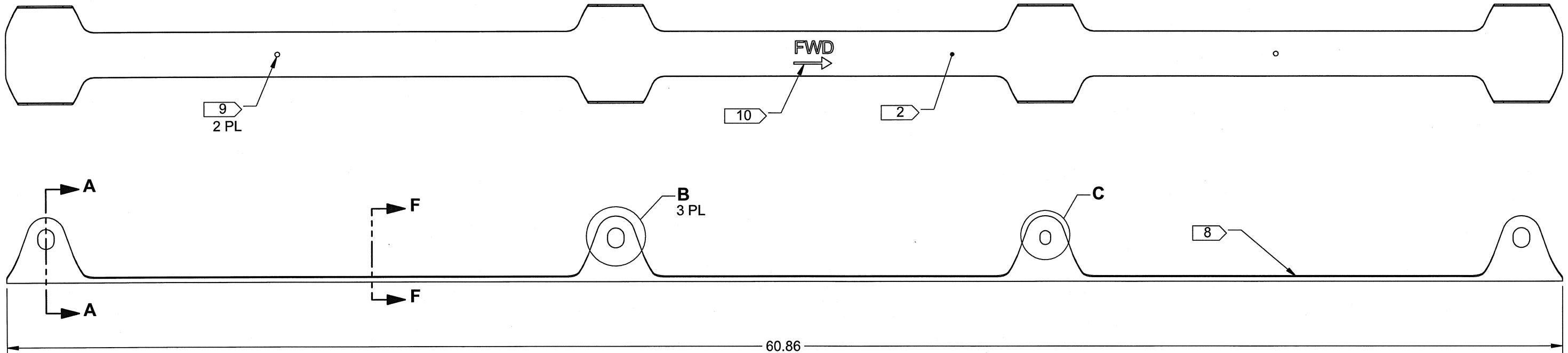
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D5661-7 WEARPLATE

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DSK182-7F
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK AFTER BENDING PER QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 2.22 lbs
- 8) FORM USING R1.9 DIE. CHECK WEARPLATE FORM AND LUG POSITION PER DT 10527
- 9) OPEN UP DRAIN HOLE IF NECESSARY TO Ø 0.188 AFTER APPLYING TEXTURED COATING
- 10) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER

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2019 SEP 10 *WV*

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